

## Technical Data Sheet

### *Petrothene* NA219000



Low Density Polyethylene

#### Product Description

*Petrothene* NA219000 is a high speed, lightweight-coating resin selected by customers for use with paper, films and other base stocks. This resin can be extrusion coated at line speeds of 1,200 ft/min or higher. Products made from materials coated with NA219000 typically include flexible packaging, milk cartons, industrial papers and foil mounting, single-ply bags, pouch bags, board trays, fiber drums, corrugated boxes and fiberboard containers.

<b>Application</b>	Bags & Pouches; Colour Concentrates; Food Packaging Film; Lamination Film; Sealants
<b>Market</b>	Flexible Packaging
<b>Processing Method</b>	Extrusion Coating

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
<b>Physical</b>					
Melt Flow Rate, (190 °C/2.16 kg)	10	g/10 min	10	g/10 min	ASTM D1238
Density, (23 °C)	0.923	g/cm <sup>3</sup>	0.923	g/cm <sup>3</sup>	ASTM D1505
<b>Mechanical</b>					
Flexural Modulus, (1% Secant)	45930	psi	317	MPa	ASTM D790
Tensile Strength at Break	1430	psi	9.8	MPa	ASTM D638
Tensile Strength at Yield	1830	psi	12.9	MPa	ASTM D638
Tensile Elongation at Break	200	%	200	%	ASTM D638
Tensile Elongation at Yield	14	%	14	%	ASTM D638
<b>Hardness</b>					
Shore Hardness, (Shore D)	51		51		ASTM D2240
<b>Thermal</b>					
Vicat Softening Temperature	201	°F	94	°C	ASTM D1525
<b>Processing Parameters</b>					
Melt Temperature	<=625	°F	<=329	°C	